The TECO-Westinghouse TEAMMaster™ Heavy Duty Solid State Starter is the perfect match for your MAX-HT™ motor. Together they make a great package to control start-up and operation of the toughest crusher applications. Our reliable solid state starters are available in low and medium voltages and are equipped with an internal across-the-line bypass for no downtime peace of mind. With a flip of the emergency bypass switch, your process keeps running until your soft start is back online.

**Inverter Support**
- Telephone: 800-279-4007
- E-mail: sales@tecowestinghouse.com

**Motor Support**
- Telephone: 800-USE-TECO (873-8326)
- E-mail: orders@tecowestinghouse.com

www.tecowestinghouse.com

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**PACKAGING SOLUTIONS**

**HVAC Packages**
TECO-Westinghouse offers a complete line of packaged inverters, including bypass packages for fan and pump applications.

**Features**
- Packages up to 1000 HP available
- Available in multiple disconnect options
- Two or three contactor and soft start bypass
- Wide range of harmonic filters available to meet IEEE 519-1992
- NEMA 1, NEMA 12, NEMA 3R standard options
- NEMA 4 & 4X available (custom order)
- Duplex - multiplex packages available
- Packages designed to customer specifications

**Typical Applications**
- Fans
- Chillers
- Refrigeration
- Compressors
- Air handlers
- Pumps

**Industrial Packages**
TECO-Westinghouse also offers packaged inverters to suit robust industrial applications.

**Features**
- Packages up to 1000 HP
- Available in multiple disconnect options
- NEMA 1, NEMA 12, NEMA 3R standard options
- NEMA 4 & 4X available (custom order)
- Special designs to meet tight spacing requirements

**Typical Applications**
- Conveyors
- Compressors
- Mixers
- Stamping/ punch presses

**Motor & Inverter Packages**
Additional discounts available when purchasing a matching motor and inverter as a set.

**Features**
- Premium efficient motor and inverter combination packages
- Packages developed for both constant or variable torque applications
- Motors – 900 through 3600RPM, 230, 460V - Rolled Steel and Cast Iron ODP: 143T through 5009B - Max-E1™ type AEHE, AEHH8N through 800 HP
- Inverters - 230VAC: 1-125 HP; 460VAC: 1-800 HP - EQ7 or A510 inverters for constant torque applications - EQ7 or F510 inverters for variable torque applications
- 5 year warranty valid on all combination packages

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**INVERTERS SELECTION GUIDE**
### Power Range: 25-3 HP
**Enclosure:** IP20

<table>
<thead>
<tr>
<th>HP (CT)</th>
<th>Input Voltage</th>
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</thead>
<tbody>
<tr>
<td>25-1</td>
<td>110V 10</td>
</tr>
<tr>
<td>25-3</td>
<td>230V 10</td>
</tr>
<tr>
<td>5-3</td>
<td>230V 30</td>
</tr>
<tr>
<td>1-3</td>
<td>460V 30</td>
</tr>
</tbody>
</table>

**Typical Applications:** Conveyors, AC Contactors, Replacements, Mixers, Treadmills

### Power Range: 5-25 HP
**Enclosure:** IP66/NEMA 4, 4X

<table>
<thead>
<tr>
<th>HP (CT)</th>
<th>Input Voltage</th>
<th>Typical Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>5-3</td>
<td>230V 10</td>
<td>Food Processing</td>
</tr>
<tr>
<td>5-20</td>
<td>230V 10</td>
<td>Material Handling, Dirty Environment Applications</td>
</tr>
<tr>
<td>1-25</td>
<td>460V 10</td>
<td></td>
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</tbody>
</table>

### Power Range: 5-75 HP
**Enclosure:** IP20/NEMA 1

<table>
<thead>
<tr>
<th>HP (CT)</th>
<th>Input Voltage</th>
<th>Typical Applications</th>
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</thead>
<tbody>
<tr>
<td>5-3</td>
<td>230V 10</td>
<td>Food Processing</td>
</tr>
<tr>
<td>5-40</td>
<td>230V 30</td>
<td>Material Handling, Dirty Environment Applications</td>
</tr>
<tr>
<td>1-75</td>
<td>460V 30</td>
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</tbody>
</table>

### Power Range: 5-1 Compact
**Enclosure:** SEE BELOW

<table>
<thead>
<tr>
<th>HP (CT, VT)</th>
<th>Input Voltage</th>
<th>Typical Applications</th>
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</thead>
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<tr>
<td>1-100</td>
<td>250V 30</td>
<td>SEE BELOW</td>
</tr>
<tr>
<td>1-75</td>
<td>460V 30</td>
<td>SEE BELOW</td>
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### Power Range: 1-400 HP
**Enclosure:** SEE BELOW

<table>
<thead>
<tr>
<th>HP</th>
<th>Input Voltage</th>
<th>Enclosure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-150</td>
<td>230V 30</td>
<td>NEMA 1 (1-150 HP)</td>
</tr>
<tr>
<td>1-600</td>
<td>460V 30</td>
<td>NEMA 1 (1-600 HP)</td>
</tr>
</tbody>
</table>

### Power Range: 1-800 HP
**Enclosure:** SEE BELOW

<table>
<thead>
<tr>
<th>HP</th>
<th>Input Voltage</th>
<th>Enclosure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-150</td>
<td>230V 30</td>
<td>NEMA 1 (1-150 HP)</td>
</tr>
<tr>
<td>1-600</td>
<td>460V 30</td>
<td>NEMA 1 (1-600 HP)</td>
</tr>
<tr>
<td>1-800</td>
<td>575/690V 30</td>
<td>NEMA 1 (1-800 HP)</td>
</tr>
</tbody>
</table>

**Questions?**
800-279-4007